

## A Perfect Storm Of Transformative Events

<ul> <li>Growth of the Sharing &amp; Collaborative Economy</li> </ul>	> Redefinition of Human Capital & Work
<ul> <li>Housing Affordability Challenges</li> </ul>	<ul> <li>Retrenchment of Debt Markets</li> </ul>
<ul> <li>Increasing Government Regulations, Taxes &amp; Oversight</li> </ul>	<ul> <li>Rise of Experiential Real Estate</li> </ul>
Increasing Role of Big Data	<ul> <li>Rise of the Independent Worker and the Gig Economy</li> </ul>
<ul> <li>Industry Consolidation</li> </ul>	<ul> <li>Rising Operating Costs, Tenant Expectations &amp; TIs</li> </ul>
<ul> <li>Internet Of Everything</li> </ul>	<ul> <li>Robotics &amp; Artificial Intelligence</li> </ul>
<ul> <li>Legacy Exits And Multi-Generational Workforce Shifts</li> </ul>	<ul> <li>Shifting Consumption Patterns</li> </ul>
Looming Pension Fund Crisis	<ul> <li>Shifting Household Formation &amp; Consumption Patterns</li> </ul>
<ul> <li>Mobility and Distance are Being Redefined ("Spatial Economics")</li> </ul>	<ul> <li>Uneven Economic Growth &amp; Unprecedented Debt</li> </ul>
Product & Service Innovation	<ul> <li>Urbanization and the Emergence of Multi-Purpose Real Estate</li> </ul>
	<ul> <li>Collaborative Economy</li> <li>Housing Affordability Challenges</li> <li>Increasing Government Regulations, Taxes &amp; Oversight</li> <li>Increasing Role of Big Data</li> <li>Industry Consolidation</li> <li>Internet Of Everything</li> <li>Legacy Exits And Multi-Generational Workforce Shifts</li> <li>Looming Pension Fund Crisis</li> <li>Mobility and Distance are Being Redefined ("Spatial Economics")</li> </ul>

Source: CEL & Associates, Inc.

The real estate industry is experiencing a once-in-a-lifetime period when the unconventional and unexpected have become part of every company's DNA. Today's real estate challenges and opportunities are created by a combination of chance, synchronicity, coincidence and design. The simultaneous convergence of 30 transformative events creates an opportunity environment of uncertainty and a tolerance for the unexpected.

This perfect storm of events and the tsunami of digital disruption is uncontrollable. When viewed separately, each transformative event appears to be manageable. When viewed collectively, the impact is significant and, at times, provides an overwhelming feeling of insurmountable challenges. However, those who are able to masterfully navigate and strategically take advantage of these events will prosper for years to come.